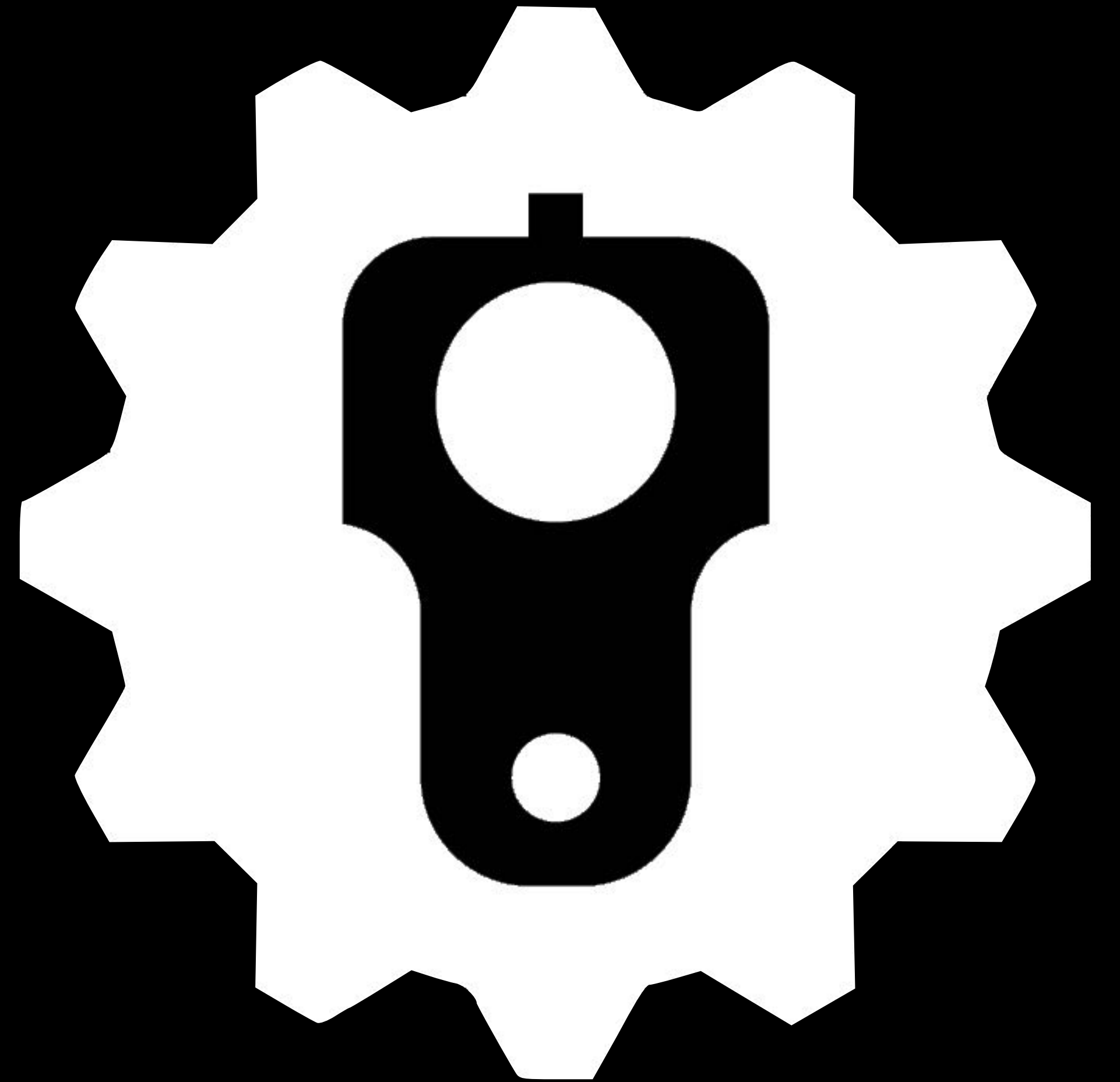
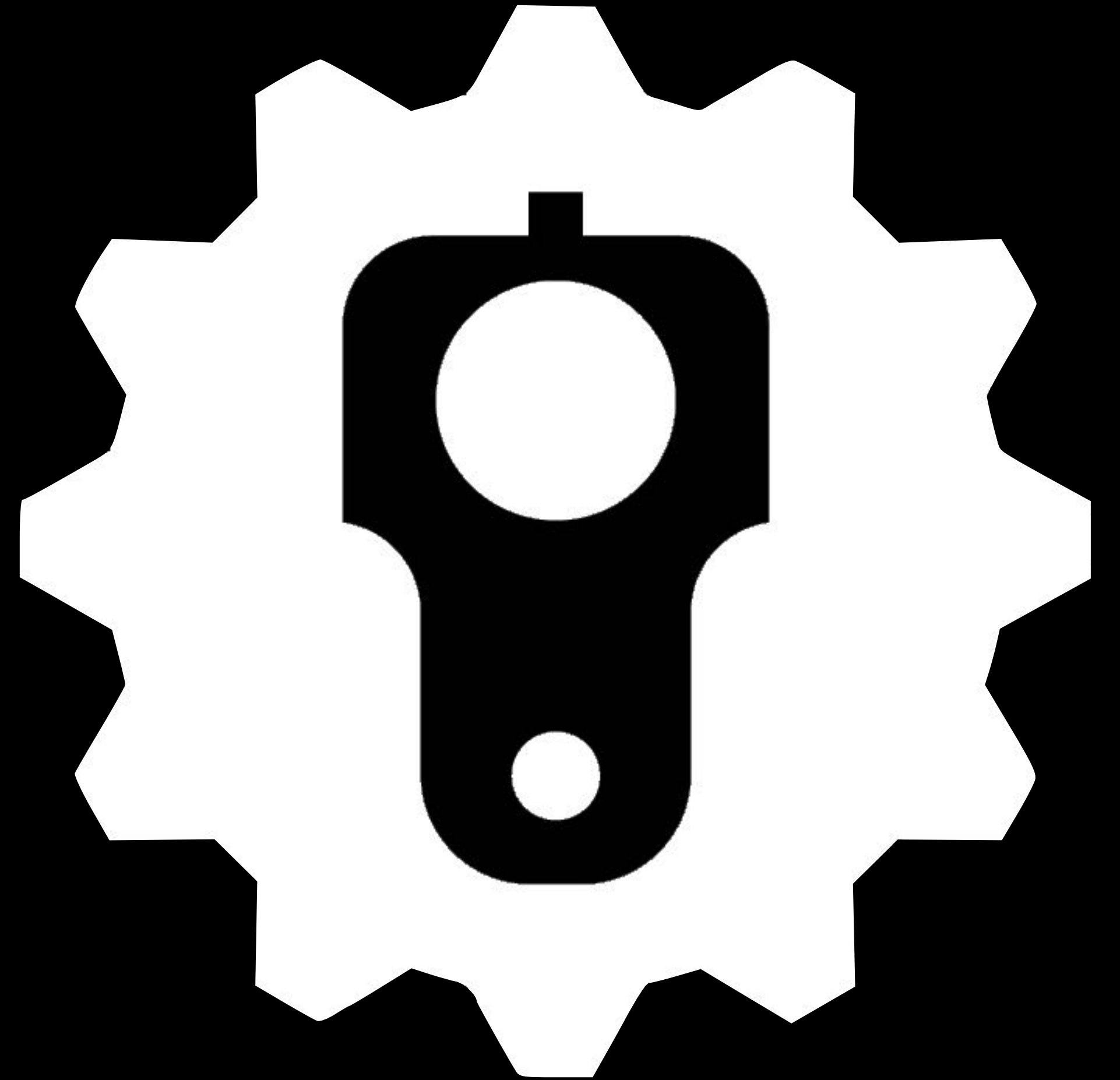


**Patriot Magwell for XD & XD MOD.2
INSTALLATION GUIDE**



PISTOLGEAR®



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WARNING: MAKE SURE YOUR FIREARM IS UNLOADED BEFORE CONTINUING.

STEP ONE:

VISIBLY INSPECT THE CHAMBER
MAKING SURE THE FIREARM IS
UNLOADED AND CLEAR OF
AMMUNITION.



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STEP TWO:

REMOVE THE PARTS FROM THE PACKAGING AND LAY ALL OF THE PARTS ON THE WORK SURFACE.



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STEP THREE:

LOOSELY ASSEMBLY THE PARTS
AS SHOWN

**WARNING: HAND TIGHTEN EACH SCREW SO IT
JUST "BITES" INTO THE BOTTOM PORTION OF
THE PLUG.**



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STEP FOUR:

INSERT THE PLUG PORTION INTO THE FRAME OPENING AND PRESS THE MAGWELL BODY ONTO THE FRAME UNTIL THE SIDEWALLS OF THE MAGWELL CONTACT THE FRAME.



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STEP FOUR:

CAREFULLY SNUG EACH OF THE SCREWS USING THE PROVIDED HEX-KEY. ONCE YOU FEEL TENSION, STOP - DO NOT STRIP THE SCREW HEADS!

WARNING: IF YOU OVER-TIGHTEN THE SCREWS, THE FRAME MAY BULDGE AND MAGAZINES WILL NOT DROP FREE.



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COMMENT:

WHEN INSTALLING THE MAGWELL ON A MOD.2 FRAME, THERE WILL BE A SLIGHT GAP ON THE REAR OF THE MAGWELL AS SHOWN. THIS IS NORMAL, TO BE EXPECTED AND HAS NO IMPACT ON THE PERFORMANCE OR AESTHETICS OF THE PART.



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STEP FIVE:

INSTALLATION COMPLETE!

INSERT AN EMPTY MAGAZINE INTO THE PISTOL, MAKING SURE IT DROPS FREE AS EXPECTED.



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